

R Hoadley, 22 July 2014

LV and MV Drives 101



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LV and MV Drives 101

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Agenda LV and MV Drives 101

What is a VFD?

- Goals
- Motors
- Method

Line Side Requirements

- Harmonics
- Power Factor
- Ground Configurations

Motor Side Challenges

- NEMA MG-1
- Topologies
- Reflected Waves

Drive Protection

- PQ Events
- Over-Voltage
- Over-Current



This is a Non-Drive System



Line Side: Sinusoidal Voltage Motor Side: Sinusoidal Current





This is a Drive System



Line Side: Current Pulses

Motor Side: Voltage Pulses



Why are AC drives used?



Large Operating Speed and Torque Area





Power Savings = **Cost Savings** with Fans and Pumps

0.5 to 1.5 year payback !





Adjustable speed to **Optimize Process**

Reduce production losses





Elimination of 6x Inrush Current for Soft Starting



Line Current, A vs Time, s

Line Current, A vs Time, s

Can have multiple starts per hour!



Greater Starting Torque





Operate at or close to **Unity PF** throughout Load Range





Adjustable Torque Limit to prevent damage to equipment

No mechanical jerk, smooth acceleration





What is LV and MV?



What is LV and MV?



What is LV and MV?



How do you change the speed of an AC motor?



How do you change motor speed? Motor construction *ia ib*





ØA2

a

How do you change motor speed? Motor equations

Input

- $S_{in} = FLA \times kV \times \sqrt{3}$ [kVA] FLA = Full load amps
- $S_{in} = P_{in}/PF_M$ [kVA]
- $P_{in} = S_{in} \times PF_M$ [kW]
- $P_{in} = P_{out}/\eta_M$ [kW]
- Losses
 - $P_{loss} = P_{in} P_{out}$
- Efficiency
 - $\eta_M = P_{out}/P_{in}$
- Speed (synchronous)
 - $n = 120 \times f / p$ [rpm]

FLA = Full load amps PF_{M} = Motor power factor

 $\eta_{\rm M}$ = Motor efficiency



f = Frequency, Hz p = Number of poles (2,4,6, ...)



How do you make variable frequency AC?



AC Drive Classifications



General Block Diagram of a Basic AC Drive





Basic AC Drive Topology 6-Pulse



Fixed AC Voltage Fixed AC Frequency Fixed DC Voltage

Adjustable AC Voltage Adjustable AC Frequency



What We'd Like to See -



An Ideal Supply Voltage







Common Power Quality Problems

- Too High
 - Switching in PF caps
 - DC drive transients
 - Switching off inductive loads
- Too Low
 - Voltage sags
 - Voltage notches
 - Voltage flat-topping
- Nothing's There
 - Voltage interruptions



What have we seen?





Transfer Switch

vent Number 108	Channel A	Setup 14	11/22/98	03:54:36.98
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Voltage Modulation – AFE w/ Blown Fuse



ABB

Example of Load with Ground Fault





Ungrounded Supply





Example of Load with Ground Fault





PF Cap Insertion





PF Cap Insertion





Severe Distortion





Line-Notching from DC Drive




Voltage Transients – Inductive Load Switching?

(c)1988-1994 Dranetz Technologies, Inc. 658 GRAPHICAL & HARMONIC ANALYSIS A.BUSH HSTN 64 FULL CAN TWO 1305 VLL Event Number 8 Channel A Setup 14 11/02/98 12:22:30.35 Horizontal 100 milliseconds/division Vertical 500 Volts/division Vrms: Prev=463.2, Min=461.2, Max=465.1 - Worst Imp= -2213 Vpk, 111 deg



Single Notch





Voltage Sag





Voltage Interruption

658 GN	APHICAL & HA	RMONIC ANALYSI	8 (c)1988-1994	Dranetz Tec	hnologies, Inc.
Event	Number 22	Channel A	Setup 14	11/20/98	06:46:43.51
N	NN	<u>n</u>	<u> </u>	Ν	N N
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				VV	
Horizo Vrms:	m tal 25 mill Prev=452.2 ₂	i seconds/divis Min=431.7, Max	: ion ∨ :=453.8 - Wor	ertical 200 st Imp=	Volts/division 0 Vpk, 0 deg



Analysis Rules-of-Thumb

Rule #1 = measurements and plots

- Don't rely on meter measurements alone
- Obtain waveform plots in addition to measurements
- Rule #2 = each phase to everything else
 - Take Voltage measurements and plots each line-toline
 - Take Voltage measurements and plots each line-toneutral
 - Take Voltage measurements and plots neutral-toground
 - Take Current measurements and plots in each line and neutral
 - Not just line-to-ground and not just line-to-line: BOTH



General Block Diagram of an Industrial AC Drive





What's Unique to High Power Drives?

- Higher Power
 - Usually major part of operation at a plant
 - Reliability is critical
 - More internal monitoring
 - Greater protective features
 - Line side
 - Transformer is expensive
 - Protection is critical
 - Line harmonics can be significant
 - Motor side
 - Motor is expensive
 - Protection is critical
 - Reflected Waves



Line Side Requirements

- Harmonics
- Power Factor
- Grounding Configuration



What are Harmonics?





What are Harmonics?





Total, Fundamental, Harmonic Current





Root Cause of Problems with Other Equipment

Current Harmonics

create

Voltage Distortion



Flat-Topping the Voltage





What are the IEEE 519-1992 standards?

Harmonic Voltage Limi	ts Table 10.2			
Low-Voltage Systems				
Application	Maximum THD (%)			
Special Applications - hospitals and airports	3.0%			
General System	5.0%			
Dedicated System - exclusively converter load	10.0%			

Current distortion Limits for General Distribution Systems (120V through 69,000V)						
Maximum Harmonic Current Distortion in Percent of Iload						
Isc/Iload	<11	11< =h <17	17< =h <23	23< =h <35	35< =h	TDD (%)
<20	4.0	2.0	1.5	0.6	0.3	5.0
20<50	7.0	3.5	2.5	1.0	0.5	8.0
50<100	10.0	4.5	4.0	1.5	0.7	12.0
100<1000	12.0	5.5	5.0	2.0	1.0	15.0
>1000	15.0	7.0	6.0	2.5	1.4	20.0
Even harmonics are limited to 25% of the odd harmonic limits above						
						Table 10.3
Isc=maximum short circuit current at PCC						
Iload=maximum demand load current (fundamental frequency component) at PCC						

What are the IEEE 519-1992 standards?

Harmonic Voltage Limits				
Medium-Voltage Systems (<u><</u> 69kV)				
Voltage Distortion	Maximum THD (%)			
Individual Harmonic Distortion	3.0%			
Total Harmonic Distortion	5.0%			

Current disto Max	vimum Har	monic Cu	rent Distribution	rtion in Pe	rcent of llc	ad
Isc/Iload	<11	11<= h <17	17<= h <23	23<= h <35	35<=h	TDD (%)
<20	4.0	2.0	1.5	0.6	0.3	5.0
20<50	7.0	3.5	2.5	1.0	0.5	8.0
50<100	10.0	4.5	4.0	1.5	0.7	12.(
100<1000	12.0	5.5	5.0	2.0	1.0	15.0
>1000	15.0	7.0	6.0	2.5	1.4	20.0
Even harmonics are limited to 25% of the odd harmonic limits above						
						Table 10.3
Isc=maximum	short circuit	current at P	CC			
Iload=maximu	im demand lo	oad current (1	fundamental f	requency cor	nponent) at F	
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Where is the PCC?

For an Harmonic Study:

Need to calculate and measure the voltage and current magnitudes and distortion at each of the 6 locations (PCCs) noted.

Need to know types of loads, max loads and impedances.

Need to know if there are back-up generators, too.





Basic AC Drive Topology 6-Pulse Rectifier





Line Current Harmonic Mitigation Methods 6-Pulse $(120^{\circ}/2 = 60^{\circ})$



Basic Converter





AC Line Reactor



Link Choke and Reactor



Passive Harmonic Filter



Passive Notch Filter



Line Current Harmonic Mitigation Methods 6-Pulse



Active Harmonic Filter



Line Current Harmonic Mitigation Methods 12-Pulse (30°)

* Used in MV drives

Φ

Δ





Line Current Harmonic Mitigation Methods 18-Pulse (20°) * Used in MV drives



Auto-Transformer with Parallel Bridges



Line Current Harmonic Mitigation Methods 24-Pulse (15°), 36-Pulse (10°) * Used in MV drives



*Series or Series / Parallel Bridges, 24P



Line Current Harmonic Mitigation Methods Active Front End (AFE)





Line Current Harmonic Mitigation Methods Active Front End (AFE) * Used in MV drives



AFE with Isolation Transformer



*AFE with LCL Filter

NOTE: The AFE can be 2-Level, 3-Level, 5-Level (more on this later)



The Goal of Harmonic Mitigation



12-Pulse: 10% Ithd



18-Pulse, AFE, AHF: 5% Ithd





Line Current Harmonic Mitigation Methods Harmonic Content

Multi-Pulse	XFMR	lthd	PF		
 6 Pulse 	std xfmr	30-120%	0.90		
 12 Pulse 	6 phase shift xfmr	10-15%	0.92		
 18 Pulse 	9 phase shift xfmr	5-6%	0.95		
 24 Pulse 	12 phase shift xfmr	4-5%	0.96		
 36 Pulse 	18 phase shift xfmr	3-4%	0.96		
Active Front End (AFE)					
- AFE	std xfmr	4-5%	1.0		
Current Source P	WM				
 CSI, LCI 	std xfmr	5-6%	0 – 1.0 lead		



Power Cube

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Grounding Configurations

- Floating secondary



Solidly grounded secondary



- Low resistance grounded secondary
 - LV 10, 50, 100A
 - MV 200, 400A





Motor Side Challenges

- NEMA MG-1
- Topologies
- Reflected Wave



MG 1-2006, Rev 1, Part 30

Section IV APPLICATION CONSIDERATIONS MG 1-2006 Part 30, Page 1

Section IV PERFORMANCE STANDARDS APPLYING TO ALL MACHINES Part 30 APPLICATION CONSIDERATIONS FOR CONSTANT SPEED MOTORS USED ON A SINUSOIDAL BUS WITH HARMONIC CONTENT AND GENERAL PURPOSE MOTORS USED WITH ADJUSTABLE-VOLTAGE OR ADJUSTABLE-FREQUENCY CONTROLS OR BOTH

30.0 SCOPE

The information in this Section applies to 60 Hz NEMA Designs A and B squirrel-cage motors covered by Part 12 and to motors covered by Part 20 rated 5000 horsepower or less at 7200 volts or less, when used on a sinusoidal bus with harmonic content, or when used with adjustable-voltage or adjustable-frequency controls, or both.

NEMA Designs C and D motors and motors larger than 5000 horsepower and voltages greater than 7200 volts are excluded from this section and the manufacturer should be consulted regarding their application.

For motors intended for use in hazardous (classified) locations refer to 30.2.2.10.



Topologies

- Reflected Wave Reduction
 - 2-Level
 - 3-Level
 - 5-Level
 - Cascaded H-Bridge
- CSI, LCI
- CCV
- Matrix



Basic AC Drive Topology 2-Level Inverter Topology





- 2-Level VSI
- Phase output voltages





- 2-Level VSI
- Phase output voltages





- 2-Level VSI
- Phase output voltages





- 2-Level VSI
- Phase output voltages




- 2-Level VSI
- Phase output voltages





- 2-Level VSI
- Phase output voltages





















- 2-Level VSI
- Phase output voltages

	B1	B2
A1	0	400
A2	-400	0





- 2-Level VSI
- Phase output voltages





2-Level Waveform, Line-to-Line



2-Levels

3-Steps







































- 3-Level NPC VSI
- Phase output voltages





- 3-Level NPC VSI
- Phase output voltages





- 3-Level NPC VSI
- Phase output voltages





- 3-Level NPC VSI
- Phase output voltages

























- 3-Level NPC VSI
- Phase output voltages





- 3-Level NPC VSI
- Phase output voltages





- 3-Level NPC VSI
- Phase output voltages





- 3-Level NPC VSI
- Phase output voltages



3-Level Waveform, Line-to-Line



3-Levels

5-Steps







- 5-Level ANPC VSI
- Phase output voltages







- 5-Level ANPC VSI
- Phase output voltages







- 5-Level ANPC VSI
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- 5-Level ANPC VSI
- Phase output voltages







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- 5-Level ANPC VSI
- Phase output voltages



5-Level Waveform, Line-to-Line



5-Levels

9-Steps



Cascaded H-Bridge





How are VSI and CSI similar?





How are VSI and CSI similar?





CSI, PWM Converter, Isolated





CSI, 18P Converter, Isolated





LCI, PWM Converter, Isolated

Load Commutated Inverter





LCI, 12P Converter, Isolated













Reflected Waves

- Affected by:
 - Length of cable between drive and motor
 - Rate of rise of voltage (dV/dt)
 - Voltage step size
 - Pulse width



short





longer





longest





When does PD (Corona) occur?

- Reflected wave produces voltage peaks at the motor terminals
- Terminal voltage in excess of the insulation system CIV level will begin the PD / CORONA process
- Excessive voltage causes partial discharges / corona that attacks insulation materials



Partial Discharge









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How can we reduce the dV/dt? Filtering

* Used in MV drives



Basic Inverter and Motor



*dV/dt Filter





Output Load Reactor



*Broadband Sinewave Filter



RC Terminator



Step size of 100% Drive





Vpk is about 1.7x the Voltage step size



Step size of 20% Drive





Have small voltage steps



dV/dt = 10,000 V/us Drive 500 ft Μ 2DGraphSel1 2.50 2.00-1.50-1.00-VM1.... C5.V ... 500.00m 0

900.00 950.00 1.00m

1.05m

1.10m

1.15rr1.20rr



-500.00m

-1.00

800.00u

dV/dt = 500 V/us Drive 500 ft



M



Multi-Step Approach, low dV/dt





Implementation in a MV Drive





The n-level VSI topology 5-Level phase-to-phase voltage levels



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Protection

- PQ Events
- Over-Voltage
- Over-Current



Drive Self Monitoring – LV Drive





Drive Self Monitoring – MV Drive





Operation and Protection Concept

- Try to keep operating
- If unable to due to external issues
 - Alarm, but don't stop
 - Trip
- If catastrophic failure
 - Limit collateral damage
 - Minimal MTTR (mean time to repair)
- Look-out for its motor and transformer, too!
 - Like a big brother or sister



LV Low Harmonic Drives Active front end drives, what do they look like?

Wall-mounted low harmonic drive ACS800-U11/U31

10 – 125 HP



Cabinet-built low harmonic drive ACS800-17/37

75 - 2800 HP







MV Low Harmonic Drives Active front end drives, what do they look like?



ABB LV Drives

MV Drives ACS 2000 4kV - 6.9kV 300 - 3,000 HP ACS 6000 2.3kV, 3.3kV 4,000 - 31,000 HP



Questions?





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